

## **Digital torque driver**

## DID-05 2.0~500.0 mN·m

It is suitable for the torque check of the machine screw of M0.8-M2.0. The check of the starting torque of solids of revolution, such as a volume hinge, etc.

The main part was made into the light weight (about 180g) in order to lessen influence of perpendicular power.

Yes-no decision conditions etc. can save five channels.

.. A channel is only changed even if bolting conditions change. It is not necessary to reset up a maximum value and a minimum value one



- The torque screwdriver is Ergonomic and light weight, yet ruggedly constructed
- Peak, Real Time and Peak Down measuring mode (selectable)
- 800 data memory
- Programmable High and Low set points with both audible beep and Green/Red LED indicator for uniform torque tightening or GO/NO GO testing
- Programmable screw tightening counter
- Programmable Auto Zero function resets unit to zero for easy operation
- Both CW and CCW operation
- ASCII format output (USB)
- Runs on internal NiCad batteries (for 12 hours) Auto shut-off after 10 min. of non-use



## **Specification**

Table		
Model Formula		DID-05
Measuring range		2.0~500 mN·m 0.020~5 kgf·cm 0.020~4.5 lbf·in
Accuracy		±0.5% (499 or less digit±3digit)
Display		The 4 figures digital display of LCD
The measurement		CW-CCW (right and left)
direction		, ,
	PP	peak to peak The highest value of load is hold-displayed.
	TR	track A display also changes with load change.
Measurement Mode	PD	<b>peak-down</b> Load catches and displays the moment included in descent from a rise.
	С	<b>Real-time Output</b> Load torque value is outputted every about1/ 160 second.
A success or failure		High and low value are measurement within the limits, and can be set up.
judging function		Five-set preservation is possible.
The Maximum, minimum,		The data number, the maximum, the minimum value, and the average value
and the average value		of memory data are displayed.
Data memory counts		800 data
Data output		ASCII format (baud rate 19200)
auto clear time		If the set-up time comes, measurement value will be automatically cleared in 0.0~3.0 seconds (0.5s interval).
Setup of count		1 to 99 count (count in a clockwise direction)
Power supply		Ni-MH chargeable battery
Charge time / use time		Charge about 3 hour /, continuation about 12-hour use
Auto-power-off		After the neglect during 10 minutes
Bit / Socket part		Φ φ4
Weight		180g
		• \$\phi \phi 4 \text{ Bit + \$\#1 (For one-way \times 1 For fixation \times 1)}
Accessories		Exclusive charger
(one piece each)		Result of calibration document
(1.12   1.12   1.14   1.		Certification on calibration document / Traceability system figure
Option		When outputting data, the cable(USB miniB) is needed.
- p		The state of the s
Outside-dimension		24.5 15.5 23 174.5 m/m
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